



Instructions

JEEP JT ALUMINUM BED RACK 12"

Thank you for purchasing your Jeep JT Aluminum Bed Rack Rails from AAL! We greatly appreciate your trust in our company. We take that purchase and your commitment to us very seriously. If you have any questions along the way, please don't hesitate to give us a call at 385.202.4188.

****Please read these instructions thoroughly before starting this project.****



NOTE: You MUST have the Bed Rail Attachment System for the Jeep JT already installed or you will not be able to attach the rails to the truckbed!

Tools Required:

There is more than one tool for every job, but below is the list of tools we use for this installation.

Tools listed are for assembly only, as disassembly tools will vary.

- M4 Allen Wrench/Socket

Hardware included:

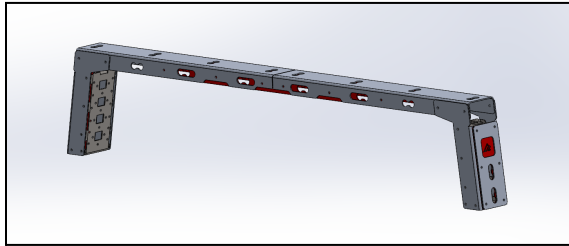
M6x20mm Button Head Flange Bolts	120	M6 Nylon Lock Nuts	80
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Part Overview and Prep

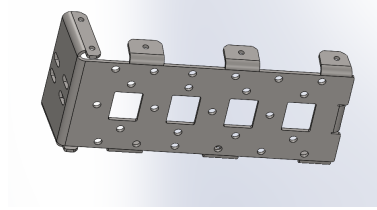
First lets review images of all the necessary parts and hardware to ensure we have everything we need for the installation process



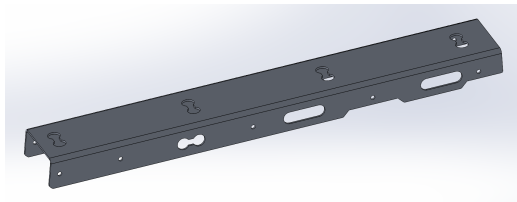
12" Bed Rack Parts



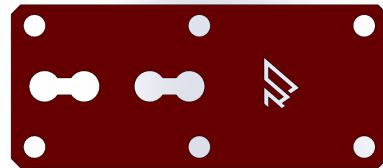
Vertical Backing Bracket (4):



Mid Rack Spreader (4):



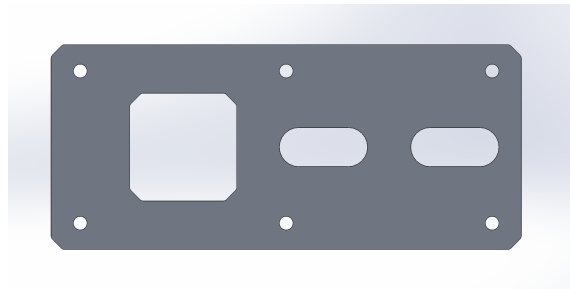
Vertical Logo Plate (4):



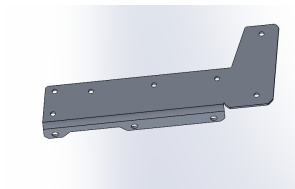
Connector (4):



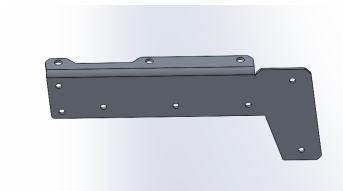
Vertical Cover Plate (4):



Vertical Left Support (4):



Vertical Right Support (4):



Hardware

M6x20mm Button Head Flange Bolts

120

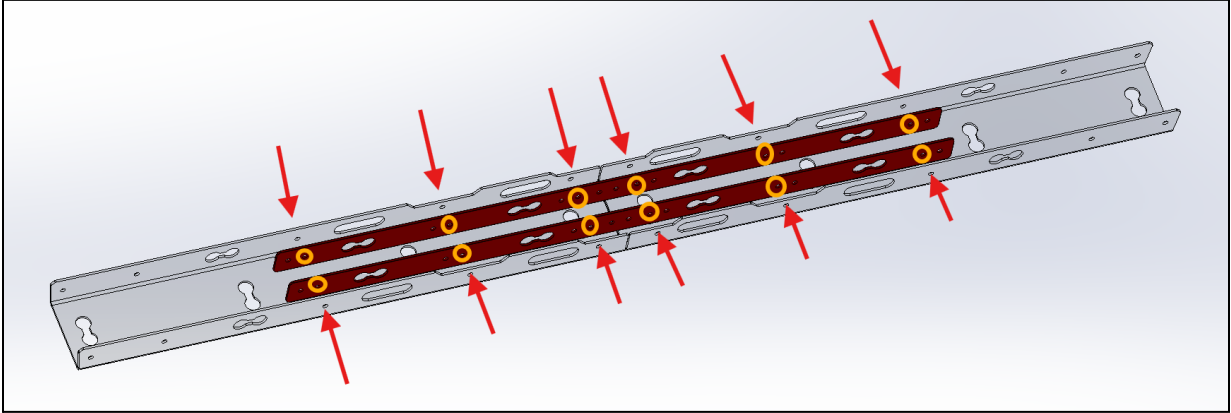
M6 Nylock Nuts

80

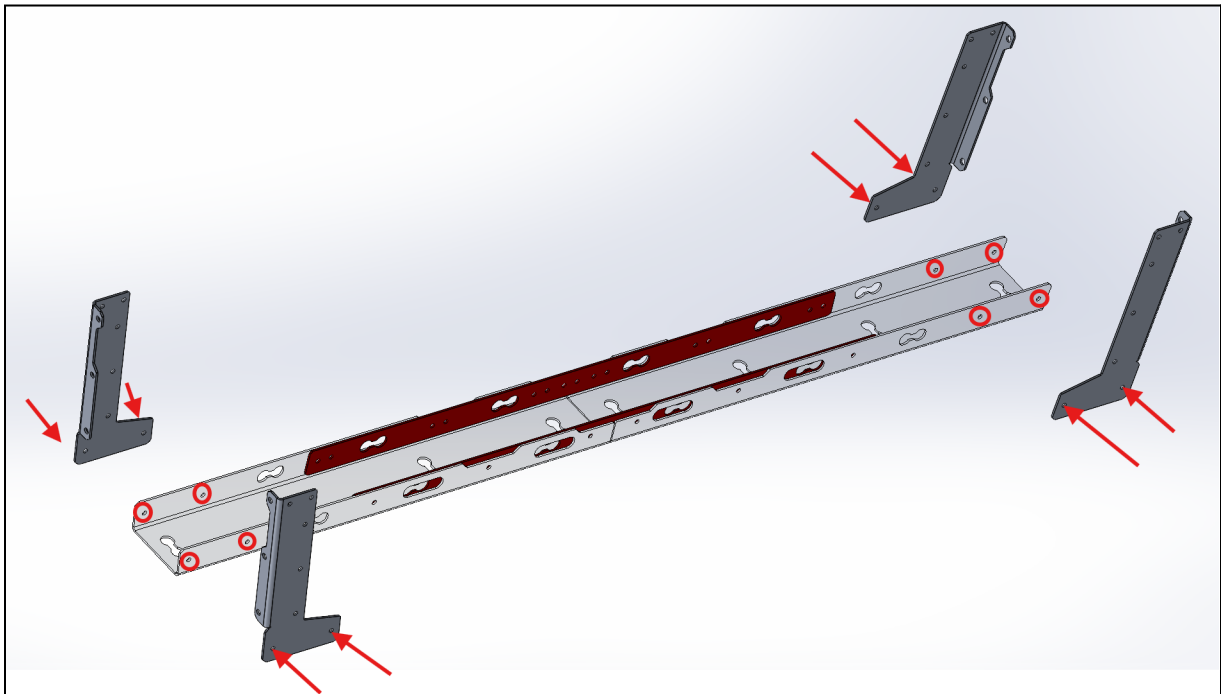


Step 1 - Connect main pieces and supports

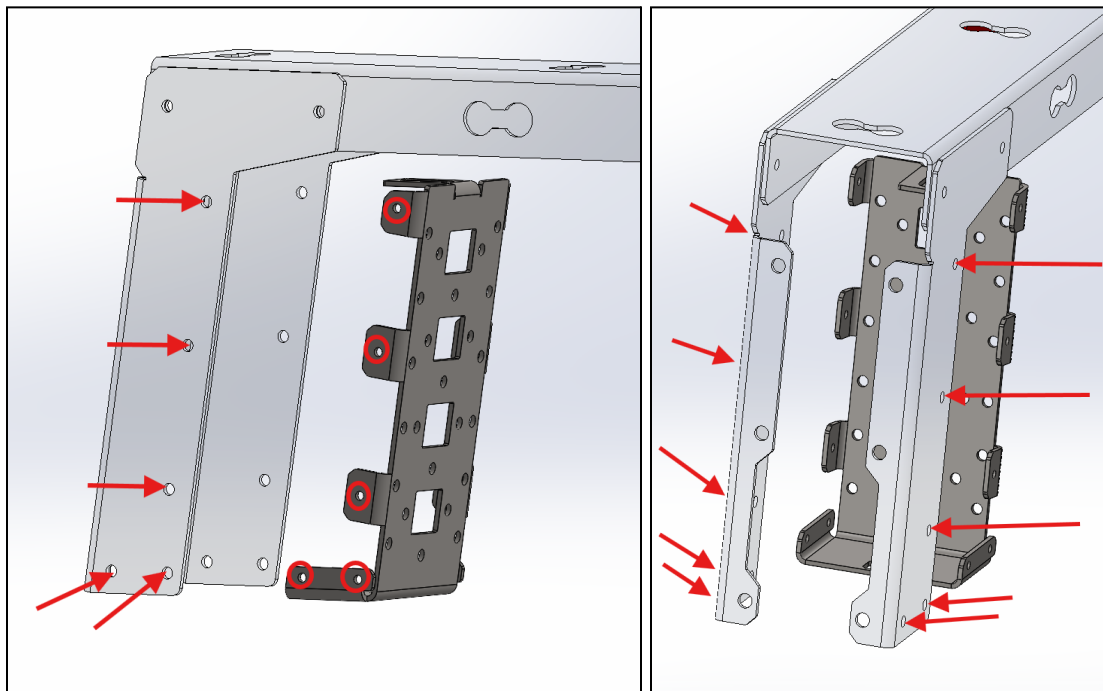
First things first, we need to remove the stake pocket caps in the locations you will be installing your bed rail(s). Connect the (2) spreaders with the (2) Connectors. Align the holes concentrically as shown below and bolt through the outside face of the rails. Do this using (12) M6x20 Button Head Flange Bolts and (12) M6 Lock Nuts (6 per side, 12 per rail).



Similarly, attach the right and left vertical supports from the outside face using (8) M6x20mm Button Head Flange Bolts and (8) M6 Lock Nuts (2 per corner, 8 per rail).

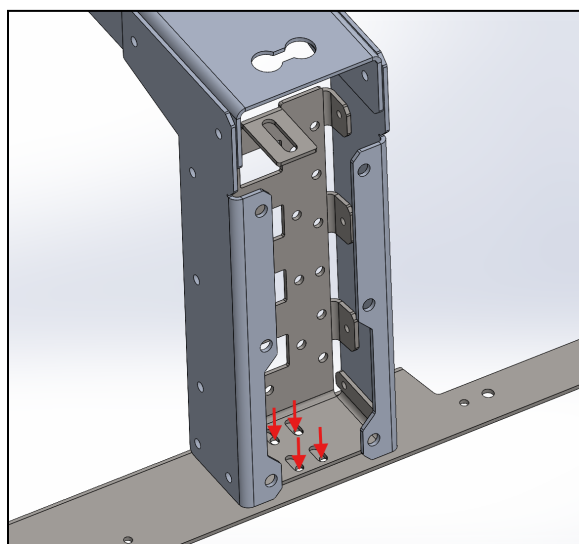


Next, attach the mounting brackets to the vertical supports using the same hardware, (20) M6x20mm Button Head Flange Bolts and (20) M6 Lock Nuts (10 per side, 20 per rail).



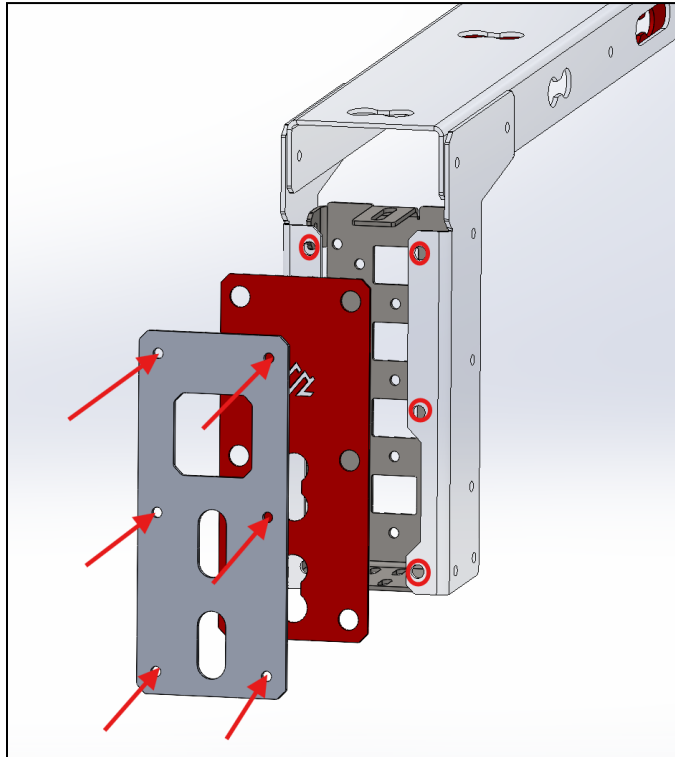
Step 2 - Connect the Fixture to the Truck Bed

At this point your rails should be completely assembled. All that needs to be done at this point is to fasten them to the vehicle. To do so, locate any of the sets of 4 holes on the Bed Rail Attachment System you should already have installed in your vehicle. Once located, fasten through the top of the mounting bracket using (8) M6x20mm Button Head Flange Bolts and (8) M6 Nylon Lock Nuts (4 per side, 8 per rail).



Step 3 - Attach the Vertical Cover Plates

Finally we need to attach the vertical logo and cover plates. These components bolt to the fixture through the same bolts so we must first align the holes of these two parts atop one another concentrically. Once they are, bolt together as shown below using (12) M6x20mm Button Head Flange Bolts and (12) M6 Lock Nuts (6 per side, 12 per rail).



Step 6: Share Your Photos

We take great pride in building our products and we hope that pride extends to you after installing your Jeep JT Aluminum Bed Rack Rails. If you are able to share your photos online (Facebook and Instagram), please tag **@AmericanAdventureLab**. We would love to see how it turned out and give you some reciprocal attention in return!

Congrats! You're all done!

Thank you!

At American Adventure Lab, we strive to improve anywhere we can. If you experience any issues with this product or have any suggestions, please let us know.

If you have any questions or concerns, please don't hesitate to reach out to us at 385.202.4188 or via email at Support@erp.adventurelab.com.

